6/13/02

Examiner Lewis,

Re: 09/992,387

AU 2822 CP3-BO7

Please find attached edited search results from the patent and non-patent commercial abstract and full-text databases. The search strategy was based on the claims and the statements of the technical problems and solutions. Yellow-tagged records might be worth your review.

If you have any further questions, please let me know.

Thanks.

Irina Speckhard

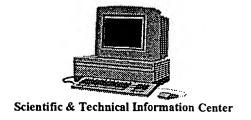
308-6559

STIC-EIC2800

CP4-9C18

## **EIC2800**

## Search Results Feedback Form (Optional)



The search results generated for your recent request are attached. If you have any questions or comments (compliments or complaints) about the scope or the results of the search, please contact the EIC searcher who conducted the search or contact:

Jeff Harrison, Team Leader, 306-5429

Voluntary Results Feedback Form							
> .	I am an examiner in Workgroup: (Example: 2830)						
> .	> Relevant prior art found, search results used as follows:						
	102 rejection						
	103 rejection						
	☐ Cited as being of interest.						
	Helped examiner better understand the invention.						
	☐ Helped examiner better understand the state of the art in their technology.						
	Types of relevant prior art found:						
	Foreign Patent(s)						
	Non-Patent Literature (journal articles, conference proceedings, new product announcements etc.)						
> Relevant prior art not found:							
Results verified the lack of relevant prior art (helped determine patentability).							
	Search results were not useful in determining patentability or understanding the invention.						
Other	Comments:						

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FILE 'INPADOC, WPIX, HCAPLUS, JAPIO, PATOSEP, PATOSWO' ENTERED AT
    09:52:08 ON 13 JUN 2002
               E JP98-0182942/PRN,AP
             3 SEA ABB=ON PLU=ON (JP98-182942/PRN OR JP98-182942/AP)
L2
               D ALL TOT
     FILE 'REGISTRY' ENTERED AT 09:56:55 ON 13 JUN 2002
             1 SEA ABB=ON PLU=ON GOLD/CN
L3
             O SEA ABB=ON PLU=ON CU.NI.PD/ELF
L4
             1 SEA ABB=ON PLU=ON COPPER/CN
L5
             1 SEA ABB=ON PLU=ON NICKEL/CN
L6
             1 SEA ABB=ON PLU=ON PALLADIUM/CN
L7
            40 SEA ABB=ON PLU=ON CU.NI.PD/MF
L8
     FILE 'HCAPLUS' ENTERED AT 09:59:10 ON 13 JUN 2002
            30 SEA ABB=ON PLU=ON L3(L)BALLS
L9
            58 SEA ABB=ON PLU=ON L5(L)BALLS
L10
            49 SEA ABB=ON PLU=ON L6(L)BALLS
L11
             9 SEA ABB=ON PLU=ON
L12
                                   L7(L)BALLS
L13
             O SEA ABB=ON PLU=ON
                                   L4 AND (BALL OR BGA OR GRID)
L14
            16 SEA ABB=ON PLU=ON
                                   L10 AND L11
L15
             2 SEA ABB=ON PLU=ON
                                   L10 AND L12
L16
             3 SEA ABB=ON PLU=ON L11 AND L12
L17
             2 SEA ABB=ON PLU=ON L14 AND L15
               D BIB AB HITSTR 1-2
L18
             2 SEA ABB=ON PLU=ON L9 AND RESIN
             O SEA ABB=ON PLU=ON L9 AND PITCH
L19
L20
             3 SEA ABB=ON PLU=ON L9 AND FLIP#####
L21
             3 SEA ABB=ON PLU=ON L9 AND FLIP#########
L22
             1 SEA ABB=ON PLU=ON (L18 OR L19 OR L20 OR L21) NOT L17
               D BIB AB HITSTR
L23
         4906 SEA ABB=ON PLU=ON (CU OR COPPER) (3A) (NI OR NICKEL) (3A) (PD OR
               PALLADIUM)
L24
            24 SEA ABB=ON PLU=ON
                                   L23 AND (BALL OR BGA OR FLIP#######)
            23 SEA ABB=ON PLU=ON L24 NOT (L22 OR L17)
L25
L26
             9 SEA ABB=ON PLU=ON L25 AND (PITCH#### OR CENTER##### OR
               CENTR##### OR OUTLINE OR MU OR MICRON)
L27
             O SEA ABB=ON PLU=ON L25 AND (RESIN#### OR ?IMIDE? OR ?IMIDO?)
               D L26 ALL TOT
L28
           175 SEA ABB=ON PLU=ON
                                   INTERPOS###### AND (BGA OR GRID OR BUMP OR
               BALL)
L29
            17 SEA ABB=ON
                           PLU=ON L28 AND RESIN
L30
             8 SEA ABB=ON PLU=ON L29 AND (PITCH#### OR CENTR##### OR
               CENTER##### OR MU OR MICRON OR INTEGRATION)
L31
             2 SEA ABB=ON PLU=ON L29 AND FLIP#########
L32
             8 SEA ABB=ON
                           PLU=ON
                                   (L30 OR L31)
L33
             8 SEA ABB=ON PLU=ON L32 NOT (L26 OR L22 OR L17)
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- L33 ANSWER 1 OF 8 HCAPLUS COPYRIGHT 2002 ACS
- AN 2001:882885 HCAPLUS
- DN 136:77855
- Feasibilities on micro-thin underfill technologies for gap less than 10 .

  mu.m applied to flip-chip bonding in 20 .mu.m

  pitch
- AU Tomita, Yoshihiro; Ando, Tatsuya; Tanaka, Naotaka; Sato, Tomotoshi; Takahashi, Kenji
- CS Tsukuba Res. Center, Electronics System Integration Technology Research Dept., Association of Super-Advanced Electronics Technologies (ASET), Sengen, Tsukuba-shi, Ibaraki, 305-0047, Japan
- SO Erekutoronikusu Jisso Gakkaishi (2001), 4(7), 607-614 CODEN: EJGAF8; ISSN: 1343-9677
- PB Erekutoronikusu Jisso Gakkai
- DT Journal
- LA Japanese
- CC 76-3 (Electric Phenomena)
- AΒ The underfill process was examd. to encapsulate the gaps <10 .mu .m in thickness between the 10-mm-square Si chips and the interposer connected with 12 .mu.m bumps in 20 .mu.m pitch. The anal. by the finite element method (FEM) found that the filler particles in an epoxy resin were necessary for the relaxation of the thermal stress on the top surface of the 50-.mu.m-thickness thin Si chip at the decrease of temp., because the fillers could reduce the thermal stress contraction of the underfill resin. Then, the diam. of the filler particles incorporated in an epoxy resin at 50% in wt. was optimized as the 0.3 .mu.m in av. and 0.35 .mu.m in max. for the 3 .mu.m gap in thickness. As the results of the expt. on the encapsulation, the optimum filler dispersion could realize the underfill encapsulation for 20-.mu.m-pitch flip-chip interconnections leading to the die-stacked 3-dimensional LSL.
- IT Epoxy resins, processes
  - RL: DEV (Device component use); PEP (Physical, engineering or chemical process); PROC (Process); USES (Uses)
    - (feasibilities on micro-thin underfill technologies for gap less than 10 .mu.m applied to flip-chip bonding in 20 .mu.m pitch)

- L33 ANSWER 2 OF 8 HCAPLUS COPYRIGHT 2002 ACS
- AN 2001:363927 HCAPLUS
- DN 136:71114
- TI A novel epoxy encapsulant for CSP (.mu.BGA) new hydrophobic epoxy elastomer
- AU Xu, Frank Y.; Bymark, Richard; Hsu, Bin-Lin
- CS Fiber Optics and Electronic Materials Technology Center, 3M Company, Austin, TX, 78726, USA
- Proceedings International Symposium on Advanced Packaging Materials:
  Processes, Properties and Interfaces, Braselton, GA, United States, Mar.
  6-8, 2000 (2000), 83-89 Publisher: Institute of Electrical and Electronics
  Engineers, New York, N. Y.
  CODEN: 69BHZK
- DT Conference
- LA English
- CC 39-15 (Synthetic Elastomers and Natural Rubber) Section cross-reference(s): 38, 76
- Due to an increasing demand for smaller and higher d. packages, Tessera AΒ developed .mu.BGA technol. as a cost-effective soln. for chip-size packaging. Many companies including Intel, 3M, Samsung, Amkor, etc. have licensed the technol. since 1995. As a current, leading technol. for Chip Scale Packaging (CSP), a .mu.BGA package typically has a compliant layer between the die and the flex interposer to eliminate strain on solder balls by thermal mismatch of the die and printed wire board (PWB). Historically, a silicone-based encapsulant has been the material of choice for this application. However, for hard disk drive and other applications with zero tolerance of siloxane outgassing, a non-silicone encapsulant having excellent reliability performance is highly desired. A novel 3M epoxy encapsulant with excellent hydrophobicity has been developed for an advanced .mu.BGA package platform. The new epoxy encapsulant is designed to meet the requirements of compliancy with good moisture resistance. This new material has demonstrated JEDEC level 1 reliability. During thermal cycling tests, the new encapsulant far surpassed 1000 cycles, both on- and off-board, and survived high temp. aging, as well as 500 h of pressure cooker testing (PCT). This paper will describe phys. properties and reliability performances of the new 3M encapsulant material with emphasis on its hydrophobicity and compliancy. Improvement in reliability trends for .mu.BGA technol. will also be discussed.
- IT Epoxy resins, properties
- RL: DEV (Device component use); PRP (Properties); USES (Uses)

  (rubber; novel hydrophobic elastomeric epoxy encapsulant for chip scale
  packaging applications)

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L33 ANSWER 3 OF 8 HCAPLUS COPYRIGHT 2002 ACS
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AN 2001:40380 HCAPLUS

TI Semiconductor device package for suppressing warping in semiconductor chips

IN Morifuji, Tadahiro

PA Rohm Co., Ltd., Japan

SO U.S., 8 pp. CODEN: USXXAM

DT Patent

LA English

IC ICM H01L023-48
ICS H01L023-52; H01L023-40

NCL 257777000

FAN.CNT 1

	PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
ΡI	US 6175157	B1	20010116	US 1998-45135	19980320
PRAI	JP 1997-68540	Α	19970321		

AB A semiconductor device includes a main chip and a sub-chip. The both chips are in a mount-structure, and molded by a **resin** package. The main chip has electrode pads formed at an periphery in a connecting surface thereof, while the sub-chip has a plurality of connecting bumps formed at a periphery in a connecting surface at positions corresponding to the plurality of electrode pads. A plurality of dummy bumps are formed at a **central** area of the connecting surface of the sub-chip. Connections are made respectively between the connecting bumps and the connecting electrodes. The main chip and the sub-chip have the connecting bumps and dummy bumps interposed therebetween to thereby prevent the main chip and/or the sub-chip from warping.

- L33 ANSWER 4 OF 8 HCAPLUS COPYRIGHT 2002 ACS
- AN 2000:495313 HCAPLUS
- DN 133:230723
- TI The key role of dielectric materials for advanced interconnect solutions
- AU Meier, Martin B.; Achen, Albert
- CS Dow Europe S.A., Horgen, Switz.
- SO Produktion von Leiterplatten und Systemen (2000), 2(6), 972-978 CODEN: PLSYF3; ISSN: 1436-7505
- PB Eugen G. Leuze Verlag
- DT Journal; General Review
- LA English
- CC 76-0 (Electric Phenomena)
  Section cross-reference(s): 38
- AB Global market trends and future needs for specific semiconductor markets are reviewed with 10 refs. The dielec. material is a key element for advanced interconnect due to reduced feature sizes and integration aspects with other elements such as metals, solder bumps, adhesives, etc. New dielec. materials such as CYCLOTENE\* advanced electronic resins (BCB) or SiLK\* semiconductor dielec. were developed to meet today's and future needs. The key parameters of BCB and its benefits for applications such as on chip interconnect, CSP/redistribution, device passivation, high d. interposer or BGAs, HDI- or RCC-type substrates, MCMs and optical interconnect are presented.

- L33 ANSWER 5 OF 8 HCAPLUS COPYRIGHT 2002 ACS
- AN 1999:609047 HCAPLUS
- DN 131:330576
- TI Packaging properties of ALIVH-CSP using SBB **flip**-chip bonding technology
- AU Itagaki, Minehiro; Amami, Kazuyoshi; Tomura, Yoshihiro; Yuhaku, Satoru; Ishimaru, Yukihiro; Bessho, Yoshihiro; Eda, Kazuo; Ishida, Toru
- CS Device Engineering Development Center, Matsushita Electric Industrial Co., Ltd., Osaka, 571-8501, Japan
- SO IEEE Transactions on Advanced Packaging (1999), 22(3), 366-371 CODEN: ITAPFZ; ISSN: 1521-3323
- PB Institute of Electrical and Electronics Engineers
- DT Journal
- LA English
- CC 76-3 (Electric Phenomena)
- An ew chip scale package (CSP) using an org. laminated substrate called .

  mu.CSP was developed, which was fabricated using ALIVH substrate
  as a interposer and stud-bump-bonding (SBB)
  flip-chip technol. The ALIVH substrate is a multilayered org.
  substrate with inner via holes in any layer. The newly developed CSP-L
  using ALIVH substrate had realized a miniaturization of its package size
  same as a CSP using a ceramic substrate (CSP-C). To perform the SBB
  flip-chip bonding onto the ALIVH substrate, an excellent
  coplanarity of the substrate surface was required. The required
  coplanarity was obtained using a fixture during the SBB flip
  -chip bonding process. The 1st-level packaging reliability and the
  2nd-level packaging reliability onto ALIVH mother board were evaluated.
  The resulting reliabilities were good enough to apply to the practical

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L17 ANSWER 1 OF 2 HCAPLUS COPYRIGHT 2002 ACS
    1997:34175 HCAPLUS
AN
DN
    126:83213
TΙ
    Semiconductor device with solder bumps with resin balls for flip-chip
    bonding
IN
    Komura, Atsushi
PA
    Citizen Watch Co Ltd, Japan
SO
     Jpn. Kokai Tokkyo Koho, 7 pp.
     CODEN: JKXXAF
DΤ
     Patent
LA
     Japanese
FAN.CNT 1
    PATENT NO.
                    KIND DATE
                                          APPLICATION NO. DATE
     JP 08288291 A2 19961101
                                         JP 1995-92260 19950418
ΡI
    The device is packaged by flip-chip bonding which contacts elec. contacts
AΒ
     of a semiconductor chip and a pad on a wiring substrate via solder bumps
     including resin ball cores. The resin balls may be coated with Au, SnPb,
     Pd, Ni, or Cu by electroless plating. The device shows high reliability
     of its contacts preventing crack generation in the solder bumps.
IT
     7440-02-0, Nickel, uses 7440-05-3, Palladium, uses
     7440-50-8, Copper, uses
     RL: DEV (Device component use); USES (Uses)
        (resin ball coating; semiconductor device with solder bumps with resin
       balls for flip-chip bonding)
RN
    7440-02-0 HCAPLUS
    Nickel (8CI, 9CI) (CA INDEX NAME)
CN
Νi
    7440-05-3 HCAPLUS
RN
     Palladium (8CI, 9CI) (CA INDEX NAME)
CN
Pd
RN
     7440-50-8 HCAPLUS
CN
     Copper (7CI, 8CI, 9CI) (CA INDEX NAME)
```

Cu

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L17 ANSWER 2 OF 2 HCAPLUS COPYRIGHT 2002 ACS
AN
    1996:609504 HCAPLUS
    125:236295
DN
    Semiconductor chip bonding and bonding balls
ΤI
    Hayashida, Hidenori; Tsucha, Shoji
IN
PA
    World Metal Kk, Japan
    Jpn. Kokai Tokkyo Koho, 8 pp.
SO
    CODEN: JKXXAF
DT
    Patent
    Japanese
LA
FAN.CNT 1
     PATENT NO.
                    KIND DATE
                                         APPLICATION NO. DATE
    JP 08191073
                      A2 19960723
                                          JP 1995-67116 19950228
PRAI JP 1994-302905
                           19941110
    The balls comprise micrograins chem. plated with Pd (alloy). The
    micrograins may be metals, resins, ceramics, or glasses. The Pd plating
    layer may further be coated with a metal layer which lowers the melting
     temp. of the plating. The methods using the balls are claimed for
     flip-chip method and BAG (ball grid array) method.
IT
    7440-02-0, Nickel, processes 7440-50-8, Copper,
     processes
    RL: PEP (Physical, engineering or chemical process); TEM (Technical or
    engineered material use); PROC (Process); USES (Uses)
        (in semiconductor chip bonding by Pd-plated bonding balls)
    7440-02-0 HCAPLUS
RN
    Nickel (8CI, 9CI) (CA INDEX NAME)
CN
Νi
    7440-50-8 HCAPLUS
RN
CN
    Copper (7CI, 8CI, 9CI) (CA INDEX NAME)
Cu
IT
    7440-05-3, Palladium, processes
    RL: PEP (Physical, engineering or chemical process); TEM (Technical or
    engineered material use); PROC (Process); USES (Uses)
        (semiconductor chip bonding and Pd-plated bonding balls)
RN
    7440-05-3 HCAPLUS
CN
     Palladium (8CI, 9CI) (CA INDEX NAME)
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Pd

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L22 ANSWER 1 OF 1 HCAPLUS COPYRIGHT 2002 ACS
    2002:251972 HCAPLUS
AN
    136:266676
DN
TI
     Filled solder balls with adjusted thermal expansion for flip
     -chip packages and thermal contacts
IN
     Koning, Paul A.
PA
     Intel Corporation, USA
SO
     U.S., 8 pp.
     CODEN: USXXAM
DT
     Patent
    English
LA
FAN.CNT 1
     PATENT NO.
                     KIND DATE
                                         APPLICATION NO. DATE
                      В1
                            20020402
                                         US 1999-457057
PΤ
                                                           19991207
    A filled solder material comprising a solder material having a plurality
     of coated filler particles disposed therein, wherein said coated filler
     particles alter the coeff. of thermal expansion of the filled solder
    material. The coated filler particles are preferably made of a low CTE
    material, such as graphite, carbon fiber, diamond, boron nitride, aluminum
     nitride, silicon carbide, silicon nitride, zinc oxide, alumina, titanium
     diboride, and silica, with a coating which is wettable with the solder
    material, such as cobalt, copper, copper oxide, nickel, iron, tin, tin
     oxide, zinc, and alloys thereof. The solder material may include Sn, Pb,
     In, Ga, Bi, Cd, Zn, Cu, Au, Ag, Sb, Ge, and alloys thereof. In
     application, the filler solder material may be used as an elec. contact,
     such as solder balls on a flip-chip package, as a thermal
     contact, such as an attachment material between a microelectronic chip and
     a heat dissipation device, and/or as a mech. attachment mechanism.
TΤ
    7440-57-5, Gold, uses
     RL: MOA (Modifier or additive use); USES (Uses)
        (solder alloy component; filled solder balls with adjusted
```

thermal expansion for flip-chip packages and thermal

contacts)
RN 7440-57-5 HCAPLUS

CN Gold (8CI, 9CI) (CA INDEX NAME)

Au

- L26 ANSWER 1 OF 9 HCAPLUS COPYRIGHT 2002 ACS
- AN 2001:22747 HCAPLUS
- DN 134:200907
- TI Eutectic Sn-Ag solder bump process for ULSI flip-chip technology
- AU Ezawa, Hirokazu; Miyata, Masahiro; Honma, Soichi; Inoue, Hiroaki; Tokuoka, Tsuyoshi; Yoshioka, Junichiro; Tsujimura, Manabu
- CS Advanced Process Engineering Department, Toshiba Corporation Semiconductor Company, Yokohama, 235-8522, Japan
- SO Proceedings Electronic Components & Technology Conference (2000), 50th, 1095-1100
  CODEN: PETCES
- PB Institute of Electrical and Electronics Engineers
- DT Journal
- LA English
- CC 76-2 (Electric Phenomena)
- The newly developed Sn-Ag eutectic solder bump process provides several advantages over conventional solder bump process schemes. Steep wall bumps as plated were fabricated using a nega-type photoresist with a thickness of more than 50 .mu.m by one time spin coating. This improves productivity for mass prodn. The 2-step electroplating process was performed using sep. plating reactors for the Ag and Sn. The eutectic Sn-Ag alloy bumps were easily obtained by annealing the metal stacks with Sn layer on Ag layer sequentially electroplated. This electroplating process does not need strict control of the content ratio of Ag to Sn in an alloy plating soln. even with increasing electroplating depositions. The novel developed process gives the within-wafer uniformity of the bump height as reflowed of less than 10% and of the Sn-Ag alloy compn. as reflowed of less than .+-.0.5 wt. % Ag, analyzed by ICP spectrometry. Shear strength measurements were performed to know the thermal stability for the structure of Cu pads/Ti/Ni/Pd/Sn-Ag eutectic solder stack. In the case of Ti (100 nm)/Ni (300 nm)/Pd (50 nm) barrier metal stacks, the shear strength after 5 times annealing in a N2 ambience at 260.degree. decreased to 70% than that as reflowed. As the Ti becomes thicker in the Ti/Ni/Pd metal stack, shear strengths are improved. Comparing the structure of Cu/Ti/Ni/Pd/Sn-Ag eutectic solder with those of Ta/Ti/Ni/Pd and Nb/Ti/Ni/Pd barrier metal stacks, the anal. results of Auger spectrometry show that Sn diffusion into Cu to form Cu-Sn alloy was obsd. only in Cu/Ta/Ti/ Ni/Pd barrier metal stacks. These results suggest that the same Ti/Ni/Pd barrier metal stack as used in Sn-Pb solder bump and Au bump is viable for ULSIs with Cu interconnects.
- IT Bump contacts
- IT Semiconductor devices

(flip chips; eutectic Sn-Ag solder bump process for ULSI flip-chip technol.)

- L26 ANSWER 2 OF 9 HCAPLUS COPYRIGHT 2002 ACS
- AN 1999:313359 HCAPLUS
- DN 131:76862
- TI Studies on the interfacial reaction between electroplated eutectic Pb/Sn flip-chip solder bump and UBM (under bump metallurgy)
- AU Jang, Se-Young; Paik, Kyung-Wook
- CS Dep. of Mater. Sci. and Eng., Korea Advanced Inst. of Sci. and Technol., Taejon, 305-701, S. Korea
- SO Han'guk Chaelyo Hakhoechi (1999), 9(3), 288-294 CODEN: HCHAEU; ISSN: 1225-0562
- PB Materials Research Society of Korea
- DT Journal
- LA Korean
- CC 56-9 (Nonferrous Metals and Alloys) Section cross-reference(s): 76
- AB In the **flip** chip interconnection using solder bumps, the Under Bump Metallurgy (UBM) is required to perform multiple functions in its conversion of an Al bond pad to a solderable surface. In this study, various UBM systems such as All.mu.m/Ti0.2.mu.m/Cu5.

mu.m, All.mu.m/Ti0.2.mu.m/Cul.mu.m,

All.mu.m/Ni0.2.mu.m/Cul.mu.m and All.

mu.m/Pd0.2.mu.m/Cu1.mu.m for flip

chip interconnection using the low m.p. eutectic 63Sn-37Pb solder were investigated and compared to their metallurgical properties. 100 . mu.M size bumps were prepd. using an electroplating process. The effects of the no. of reflows and aging time on the growth of intermetallic compds. (IMC) were investigated. Cu6Sn5 and Cu3Sn IMC were obsd. after aging treatment in the UBM system with thick copper (Al 1 . mu.m/Ti 0.2 .mu.m/Cu 5 .mu.m). However only

the Cu6Sn5 was detected in the UBM systems with 1 .mu.m thick Cu even after 2 reflows and 7 day aging at 150.degree.C. Complete Cu consumption by Cu-Sn IMC growth gives rise to a direct contact between solder inner layer such as Ti, Ni, and Pd, and hence to possibly cause reactions between two of them. In this study, however, only for the Pd case, IMC of PdSn4 was obsd. by Cu consumption. UBM interfacial reactions with solder affected the adhesion strength of solder balls after solder reflow and annealing treatment.

T 7429-90-5, Aluminum, processes 7440-02-0, Nickel, processes 7440-05-3, Palladium, processes 7440-32-6, Titanium, processes 7440-50-8, Copper, processes

RL: PEP (Physical, engineering or chemical process); PRP (Properties); PROC (Process)

(interfacial reaction between electroplated eutectic Pb/Sn flip -chip solder bump and under-bump metallurgies contg. Al, Cu, Ni, Pd, and Ti layers)

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L26 ANSWER 3 OF 9 HCAPLUS COPYRIGHT 2002 ACS
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AN 1996:643443 HCAPLUS

DN 125:290779

TI Bump electrode or pad electrode for external contact and its formation

IN Watanabe, Eiji; Makino, Yutaka; Yoda, Hiroyuki; Nagae, Kenichi

PA Fujitsu Ltd, Japan

SO Jpn. Kokai Tokkyo Koho, 10 pp. CODEN: JKXXAF

DT Patent

LA Japanese

IC ICM H01L021-321

CC 76-3 (Electric Phenomena)

FAN.CNT 1

PATENT NO. KIND DATE APPLICATION NO. DATE

PI JP 08203907 A2 19960809 JP 1995-12253 19950130

The electrode consists of a porous Al2O3 coating contacting an external AΒ electrode of a wiring layer formed on a substrate, a good conductor in the pores (e.g., 1/2 of pore depth .ltoreq. conductor thickness .ltoreq. pore depth), an undercoating conductive layer (e.g., Ni, Cu , Pd, or Pd-Sn-Pb electroless plating layer with thickness 0.5-5 .mu.m), and a bump or pad electrode-forming conductive layer. An Al-based wiring layer, directly contacting the Al203 coating, may be formed on a semiconductor substrate or a Cu wiring layer, contacting the Al203 coating via an Al-based layer (not oxidized), may be formed on a packaging substrate. An oxidn.-preventing conductive layer may be formed between the undercoating layer and the electrode-forming layer. The process involves deposition of an Al-based layer over an external electrode of a wiring layer, anodic oxidn. of the Al-based layer, electrodeposition of a good conductor in the pores of the Al203 film, and electroless plating (e.g., Ni-P or Ni-B plating) of an undercoating layer,

and forming the electrode (e.g., with a solder ball).

IT 7440-02-0P, Nickel, uses 7440-05-3P, Palladium, uses 7440-50-8P,
Copper, uses 182497-76-3P

RL: DEV (Device component use); IMF (Industrial manufacture); PREP (Preparation); USES (Uses)

(undercoatings, electroless plating of; bump electrodes or pad electrodes for semiconductor devices and their formation)

- L26 ANSWER 4 OF 9 HCAPLUS COPYRIGHT 2002 ACS
- AN 1996:124124 HCAPLUS
- DN 124:191478
- TI Fabrication of bump electrodes on **flip**-chip semiconductor devices
- IN Kondo, Ichiji; Tera, Akinosuke; Ito, Motoki; Watanabe, Jusuke; Tanaka, Kazuo; Niimi, Akihiro
- PA Nippon Denso Co, Japan
- SO Jpn. Kokai Tokkyo Koho, 5 pp. CODEN: JKXXAF
- DT Patent
- LA Japanese
- IC ICM H01L021-321 ICS H01L021-28
- CC 76-3 (Electric Phenomena)
- FAN.CNT 1
  - PATENT NO. KIND DATE APPLICATION NO. DATE
- PI JP 07321116 A2 19951208 JP 1994-131358 19940519
- AB The bump electrode, formed on a TiN barrier layer, has a small root diam. of .gtoreq.30 .mu.m and mech. strength. The fabrication process involves forming a metal layer, a TiN barrier layer, and an undercoating layer (e.g., Cu, Pd, Ni, Au, Ni -Au, Pd-Au, W-Cu laminate) on a contact hole of a flip chip and forming a bump electrode by electroplating using the undercoating layer.
- TT 7440-02-0P, Nickel, uses 7440-05-3P, Palladium, uses 7440-50-8P, Copper, uses 7440-57-5P, Gold, uses
  RL: DEV (Device component use); PNU (Preparation, unclassified); PREP (Preparation); USES (Uses)
  (bump electrode; fabrication of bump electrodes on flip-chip

(bump electrode; fabrication of bump electrodes on **flip**-chip semiconductor devices)